WHAT IS CLAIMED IS:

- 1 1. An intake apparatus for an internal combustion engine,
- 2 the internal combustion engine including a cylinder head
- 3 that defines a plurality of engine cylinders and an intake
- 4 port connected to each of the engine cylinders, and an
- 5 intake manifold connected with the intake port, the intake
- 6 apparatus comprising:
- 7 a partition extending in a longitudinal direction of the
- 8 intake port so as to divide an inside region of the intake
- 9 port into a first passage and a second passage; and
- 10 a gas motion control valve disposed at a downstream end
- 11 of the intake manifold and adjacent to an upstream end of
- 12 the partition, the gas motion control valve including a
- 13 rotatable valve element and having a full-closed position
- 14 where the valve element fully closes the second passage of
- 15 the intake port and a full-open position where the valve
- 16 element fully opens the second passage of the intake port,
- 17 the valve element and the partition cooperating with each
- 18 other to define an interspace between the valve element and
- 19 the upstream end of the partition when the gas motion
- 20 control valve is in the full-closed position.
 - 1 2. The intake apparatus as claimed in claim 1, wherein the
 - 2 gas motion control valve comprises a rotatable valve shaft
 - 3 on which the valve element is supported, the valve shaft
- 4 being located on a plane extending from the partition, the
- 5 valve element being aligned in plane with the partition when
- 6 the gas motion control valve is in the full-open position.
- 1 3. The intake apparatus as claimed in claim 1, wherein the
- 2 valve element partially projects toward the first passage of
- 3 the intake port when the gas motion control valve is in the
- 4 full-closed position.

- 1 4. The intake apparatus as claimed in claim 2, wherein the
- 2 valve element comprises a main portion extending in one
- 3 direction from the valve shaft so as to fully close the
- 4 second passage when the gas motion control valve is in the
- 5 full-closed position, and an extension portion extending in
- 6 an opposite direction from the valve shaft, the extension
- 7 portion projecting toward the first passage when the gas
- 8 motion control valve is in the full-closed position, the
- 9 extension portion being positioned so as to minimize the
- 10 interspace when the gas motion control valve is in the full-
- 11 open position.
 - 1 5. The intake apparatus as claimed in claim 5, wherein the
 - 2 partition is in the form of a plate as an insert inserted
 - 3 into the cylinder head upon casting the cylinder head.
 - 1 6. The intake apparatus as claimed in claim 1, wherein the
 - 2 upstream end of the partition extends straight along an
 - 3 intake manifold mount surface of the cylinder head onto
 - 4 which the intake manifold is mounted, the upstream end of
 - 5 the partition being flush with the intake manifold mount
 - 6 surface.
 - 1 7. The intake apparatus as claimed in claim 1, wherein the
 - 2 upstream end of the partition is located downstream of an
 - 3 intake manifold mount surface of the cylinder head onto
 - 4 which the intake manifold is mounted.
 - 1 8. The intake apparatus as claimed in claim 1, wherein the
 - 2 second passage of the intake port is a lower region of the
 - 3 intake port that is located below the partition in an up-
 - 4 and-down direction of the engine cylinder, the first passage

- 5 of the intake port being an upper region of the intake port
- 6 that is located above the partition in the up-and-down
- 7 direction of the engine cylinder.
- 1 9. The intake apparatus as claimed in claim 1, wherein the
- 2 valve element is inclined to guide an intake air flow to the
- 3 first passage of the intake port when the gas motion control
- 4 valve is in the full-closed position.
- 1 10. The intake apparatus as claimed in claim 1, wherein the
- 2 upstream end of the partition comprises a cutout portion
- 3 recessed toward a downstream side of the partition, the
- 4 cutout portion being located at substantially a middle
- 5 position in a lateral direction of the partition.
- 1 11. The intake apparatus as claimed in claim 10, wherein
- 2 the cutout portion of the upstream end of the partition is
- 3 tapered toward the downstream side of the partition.
- 1 12. The intake apparatus as claimed in claim 10, wherein
- 2 the gas motion control valve comprises a rotatable valve
- 3 shaft on which the valve element is supported, the upstream
- 4 end of the partition including two side portions spaced from
- 5 each other in the lateral direction of the partition,
- 6 between which the cutout portion is located, the two side
- 7 portions having lateral peripheral edges extending parallel
- 8 to the valve shaft, respectively.
- 1 13. The intake apparatus as claimed in claim 10, wherein
- 2 the valve element comprises a downstream end shaped to be
- 3 substantially complementary to the cutout portion of the
- 4 upstream end of the partition when the gas motion control
- 5 valve is in the full-open position.

- 1 14. The intake apparatus as claimed in claim 11, wherein
- 2 when the gas motion control valve is in the full-closed
- 3 position, the interspace is larger between the cutout
- 4 portion of the upstream end of the partition and the valve
- 5 element and smaller between the two side portions of the
- 6 upstream end of the partition and the valve element.
- 1 15. The intake apparatus as claimed in claim 10, further
- 2 comprising a blowby gas passage extending through the
- 3 cylinder head into the intake port, the blowby gas passage
- 4 having one end that is open into the first passage of the
- 5 intake port and located on a downstream side of the gas
- 6 motion control valve.
- 1 16. The intake apparatus as claimed in claim 15, wherein
- 2 the second passage of the intake port is a lower region of
- 3 the intake port that is located below the partition in an
- 4 up-and-down direction of the engine cylinder, the first
- 5 passage of the intake port being an upper region of the
- 6 intake port that is located above the partition in the up-
- 7 and-down direction of the engine cylinder, the internal
- 8 combustion engine further comprising a fuel injector mounted
- 9 into the cylinder head above the intake port, the blowby gas
- 10 passage extending aside the fuel injector, the one end of
- 11 the blowby gas passage being located in an upper wall
- 12 surface defining the first passage of the intake port and
- 13 offset from a plane that extends in the up-and-down
- 14 direction of the engine cylinder and contains a central axis
- 15 of the intake port which extends in the longitudinal
- 16 direction thereof.

- 1 17. The intake apparatus as claimed in claim 15, wherein
- 2 the one end of the blowby gas passage is positioned at
- 3 substantially a middle of a length of the first passage of
- 4 the intake port.
- 1 18. An intake apparatus for an internal combustion engine,
- 2 the internal combustion engine including a plurality of
- 3 engine cylinders, the intake apparatus comprising:
- an engine block defining an intake port adapted to be
- 5 connected to each of the engine cylinders;
- 6 split means for dividing an inside region of the intake
- 7 port into a first passage and a second passage which extend
- 8 in a longitudinal direction of the intake port; and
- yalve means for controlling intake air flowing into the
- 10 second passage of the intake port, the valve means
- 11 cooperating with the split means to recirculate a part of
- 12 intake air flowing toward the engine cylinder through the
- 13 first passage of the intake port, to an upstream end of the
- 14 first passage of the intake port through the second passage
- 15 of the intake port when the valve means prevents the intake
- 16 air flowing into the second passage of the intake port.
 - 1 19. The intake apparatus as claimed in claim 18, wherein
 - 2 the split means comprises backflow reducing means for
- 3 reducing backflow of the intake air from the upstream end of
- 4 the first passage of the intake port to an upstream end of
- 5 the second passage of the intake port when the valve means
- 6 prevents the intake air flowing into the second passage of
- 7 the intake port.
- 1 20. The intake apparatus as claimed in claim 18, wherein
- 2 the engine block comprises a blowby gas passage for
- 3 delivering blowby gas to the first passage of the intake

- 4 port, the blowby gas passage having an end located
- 5 downstream of the valve means.